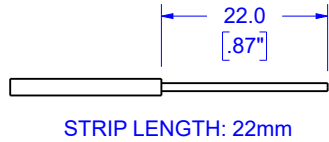


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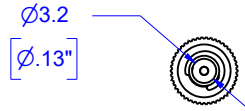


NOTES:

1. -40°C TO 80°C OPERATING TEMPERATURE
2. SUITABLE FOR POF WITH $\varnothing 2.2\text{mm}$ OR $\varnothing 3.0\text{mm}$ JACKET AND $\varnothing 1.0\text{mm}$ OPTICAL CORE
3. NICKEL PLATED ZINC BODY WITH NICKEL SILVER FERRULE
4. TIA 604.2 (FOCIS 2) COMPATIBLE

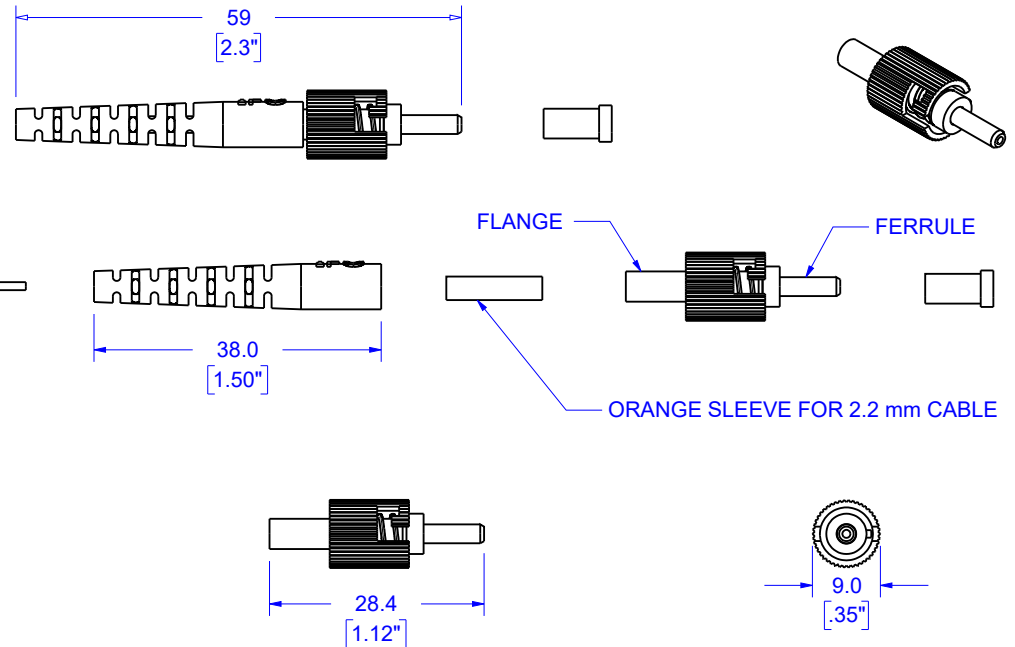
INSTRUCTIONS:

1. STRIP 22mm OF JACKET OFF OF FIBER.
2. SLIP BOOT AND ORANGE SLEEVE OVER CABLE, AND POSITION ORANGE SLEEVE NEAR END OF STRIPPED JACKET.
3. APPLY EPOXY TO INSIDE OF CONNECTOR AND BARE FIBER.
4. INSERT END OF CABLE INTO CONNECTOR. ROTATE FIBER DURING INSERTION TO EVENLY DISTRIBUTE EPOXY.
5. CRIMP CONNECTOR FLANGE TO CABLE AND SLIP BOOT OVER CONNECTOR FLANGE TO FINISH INSTALLATION.
6. ALLOW EPOXY TO FULLY CURE BEFORE POLISHING.

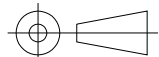


RECOMMENDED EPOXY: 40 0005
EPOXY TECHNOLOGY 301

CRIMP TOOL: IF 370045
USE .128" HEX CRIMP



UNLESS OTHERWISE SPECIFIED DIMENSIONS MILLIMETERS [IN.]	PRODUCT	Industrial Fiber Optics TEMPE, AZ 85281				
	MATERIAL					Cast Zinc
DIMENSIONS ARE FOR REFERENCE ONLY NO TOLERANCES MAY BE IMPLIED FROM THIS DOCUMENT	FINISH	Nickel Plated	NAME			
	DRAWN BY	B. Bidwell	ST Connector			
	DATE	4/17/2023				
	CHECKED BY	B. Noland	SIZE	SCALE	DOCUMENT NUMBER	REV
	DATE	4/17/2023	A	1:1	IF CST	B
			DO NOT SCALE DRAWING		1 OF 1	



METRIC